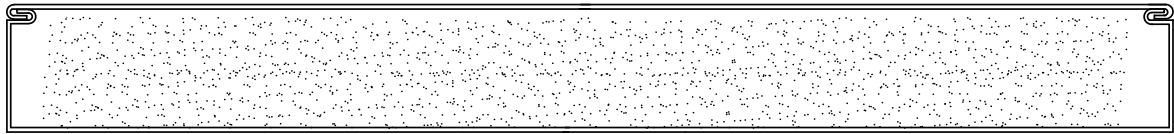


DOOR EDGE DETAILS

LOCK SEAM, WELD SEAM AND TACK & FILL DOORS (ALL GAGES)

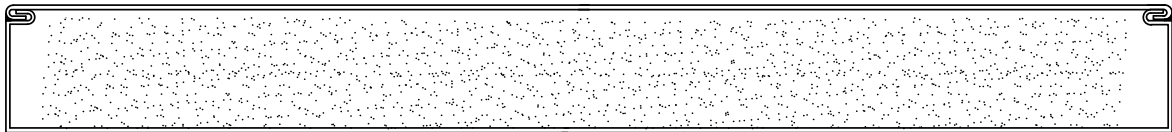
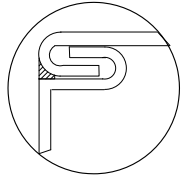
SEAM ON EDGE-LOCK SEAM

H SERIES *



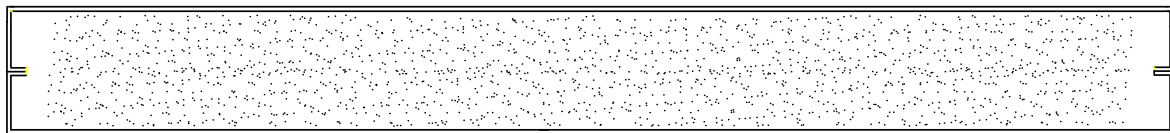
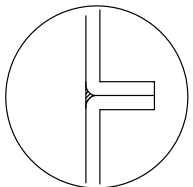
SEAMLESS-TACK AND FILL EDGE

(XF) SERIES *



SEAMLESS -CONT. SEAM WELD

(C-CX-CXX) SERIES *



*

1. H SERIES- H, HP ,HT, HR, EH, EP & LW
2. (XF) SERIES -HF,HPF,HTF, HRF EHF, EPF & LWF
3. (C-CX-CXX) SERIES-C, CH, CHP, CHT, CEP,CEH & CHR.